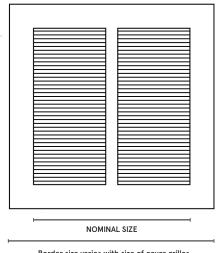


Pressed Metal Grille

Steel cover grilles are face fixed to doors, walls or end of ducts, offering an aesthetic appearance to the range of intumescent air transfer grilles. They are supplied with a powder coat finish and fixing screws as standard.









Mild steel grille

AIR TRANSFER GRILLE / COVER GRILLE SELECTOR (MM)

ATG NOMINAL SIZE	200 X 200	300 x 300	400 x 400
ATG ACTUAL SIZE	198 X 198	298 X 298	398 X 398
MAX APERTURE SIZE	205 x 205 210 x 210 Doors + 5mm Walls +10mm	305 x 305 310 x 310 Doors + 5mm Walls +10mm	405 x 405 410 x 410 Doors + 5mm Walls +10mmm
COVER GRILLE OVERALL SIZE	251 x 251 (+51mm of actual size)	351 x 351 (+51mm of actual size)	451 x 451 (+51mm of actual size)

SYSTEM SPECIFICATIONS

Construction

▶ Manufactured from 20swg mild steel with pre-set angled vanes at a 30° downward deflection and 8.5mm pitch. Vanes are horizontal and allow bidirectional airflow.

Size

- Cover grilles can be supplied in a wide range of sizes to suit the intumescent air transfer grilles. Sizes from 100 x 100mm up to 600 x 600mm in 50mm increments, in either configuration, offer great flexibility when selecting grille sizes.
- ▶ Each cover grille is manufactured to the nominal aperture size + 51mm.

Material

▶ Pressed steel and aluminium options available.

Free area

- ▶ Typical free areas of steel cover grilles are:
- ▶ 150 x 150mm: ▶ 200 x 200mm: 65% ▶ 300 x 300mm: 69% ▶ 450 x 450mm: 70%
- Note: Will change the free air flow characteristics of the air transfer grille.

70%

Application

▶ 600 x 600mm:

- ▶ Suitable for walls, doors or end of ducts.
- ▶ Weather louvre options available for external applications.
- Note: Not recommended for external wall applications or high levels of moisture. Please refer to weather louvres which can be supplied as alternatives.

Finish

- Standard powder coat finishes is
- Other colours to suit customer requirements are available. (Nonstandard - charges and lead times apply).

Fixing

- Screw fixed. Supplied with fixing screws as standard.
- Max aperture size is the ATG actual size +10mm for walls and +5mm for doors.